

## 6.2 Attributes of ferrites

1. Initial permeability  $\mu_i$ : it is measured in a close magnetic circuit (of rectangular intersection 35x12x18mm) with very small intensity of the magnetic field. It depends on the temperature and the frequency as shown in Fig. 6.4a and b and the following equation is applied:

$$\mu_i = \frac{1}{\mu_0} \left. \frac{\Delta B}{\Delta H} \right|_{\Delta H \cong 0}$$

The cut frequency  $f_c$  is the one where  $\mu_i$  is halved, from its value in (1~10)KHz.

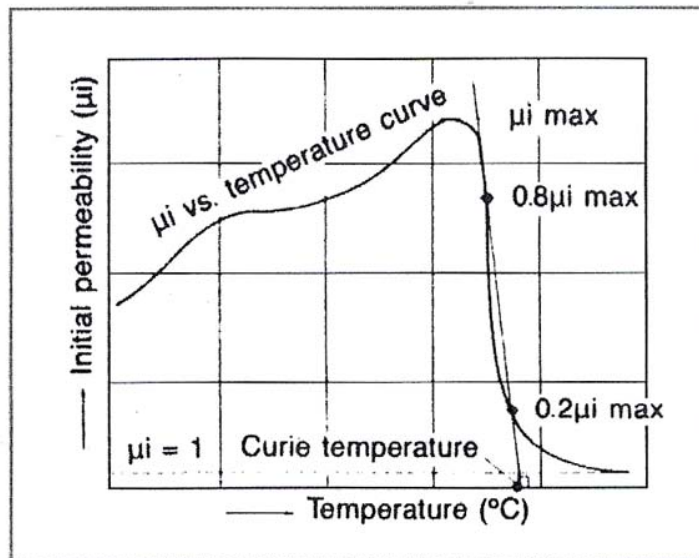


Figure 6.4.a

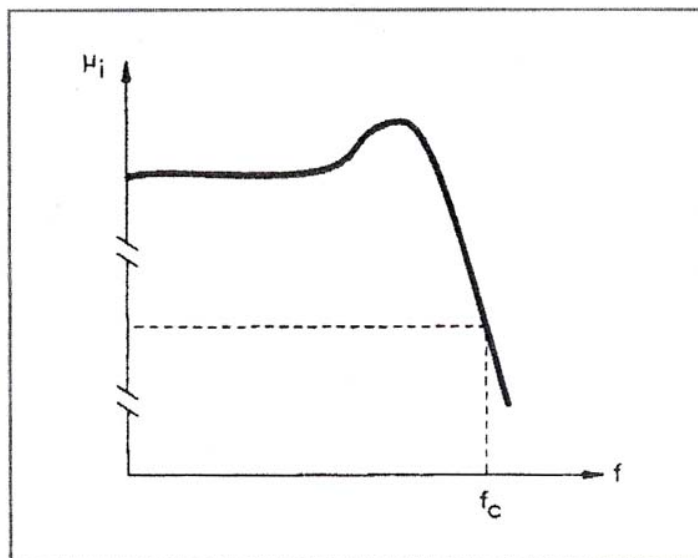


Figure 6.4.b

2. Amplitude permeability  $\mu_a$ : it is the relation between B and H without the presence of a polarization field DC and is provided by the following equation:

$$\mu_a = \frac{1}{\mu_0} \frac{B}{H}$$

3. Effective permeability  $\mu_e$ : when in a close magnetic circuit there is an air void, the magnetic inductance is reduced and  $\mu_e$  is:

$$\mu_e = \frac{\mu_i}{1 + \frac{G}{\ell_e \cdot \mu_i}}$$

where G is the void length ( $G < 0.5\%$  of  $\ell_e$  at least) and  $\ell_e$  is the effective length of the magnetic circuit. In Fig. 6.5 you see the variation of  $\mu_e$  in relation to H.

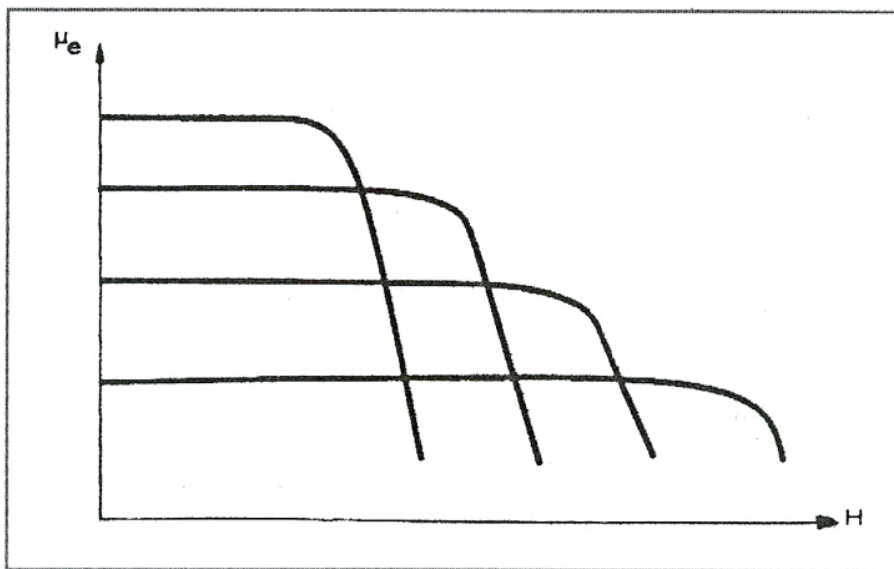


Figure 6.5

4. Incremental permeability  $\mu_\Delta$ : it is perceived when an alternating magnetic field is overlapped in a field of static polarization  $H_{DC}$ . When the alternating magnetic field is negligible, the permeability is called reversible permeability  $\mu_{rev}$ . We then have:

$$\mu_\Delta = \frac{1}{\mu_0} \cdot \frac{\Delta B}{\Delta H} \cdot H_{DC}$$

$$\mu_{rev} = \frac{1}{\mu_0} \lim_{\Delta H \rightarrow 0} \frac{\Delta B}{\Delta H} \Big|_{H_-}$$

In Fig. 6.6 we have  $\tan \delta_r = \mu_{rev}$  and  $\tan \delta_o = \mu_i$

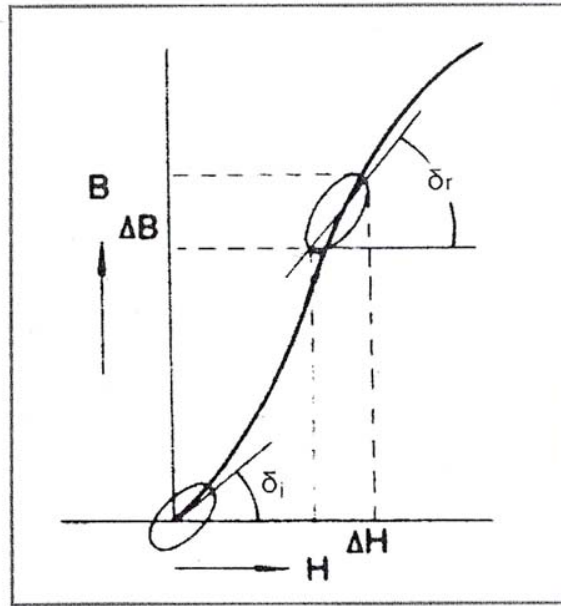


Figure 6.6

5. Complex permeability  $\mu$ : a coil which has a soft ferrite core equals to an ideal self-inductance with phase  $+90^\circ$  in series with an ohmic resistor. We have:

$$\bar{Z} = j\omega L_s + R_s$$

and

$$\bar{\mu} = \mu'_s - j\mu''_s$$

then

$$\tan\delta_m = \frac{R_s}{\omega L_s} = \frac{\mu''_s}{\mu'_s}$$

For the equivalent parallel circuit  $L_p$  and  $R_p$  we have:

$$\bar{\mu} = \frac{\mu''_p \cdot \mu'_p}{\mu''_p - \mu'_p}$$

and

$$\tan\delta_m = \frac{\omega L_p}{R_p} = \frac{\mu'_p}{\mu''_p}$$

with

$$\bar{Z} = \frac{1}{\frac{1}{j\omega L_p} + \frac{1}{R_p}}$$

We also have

$$\mu'_p = \mu'_s(1 + \tan^2 \delta)$$

and

$$\mu''_p = \mu''_s(1 + \frac{1}{\tan^2 \delta})$$

The variation of  $R_s=f(\mu''_s)$ ,  $L_s=f(\mu'_s)$  and  $|Z| = \sqrt{L_s^2 + R_s^2}$ , in connection with frequency, is presented in Fig. 6.7.

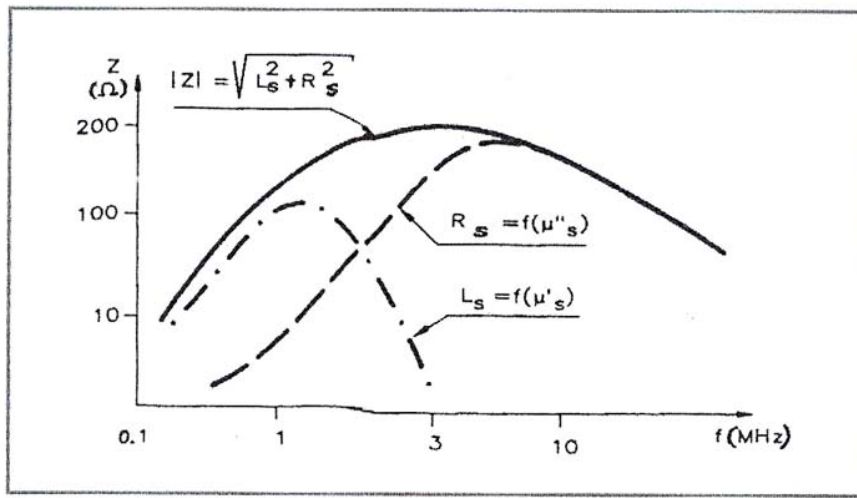


Figure 6.7

$\mu'_s$  represents the actual permeability  $\mu_i$  or  $\mu_e$  and  $\mu''_s$  the virtual caused by the resistance losses.

6. Loss factor  $\tan \bar{\delta}/\mu_i$ : the magnetic losses caused by the phase variation  $\delta$  in Fig. 6.8 are comprised of the following losses:
- hysteresis,
  - Foucault currents, and
  - permanent magnetism, and they are:

$$\tan \bar{\delta}_m = \tan \bar{\delta}_h + \tan \bar{\delta}_f + \tan \bar{\delta}_r$$

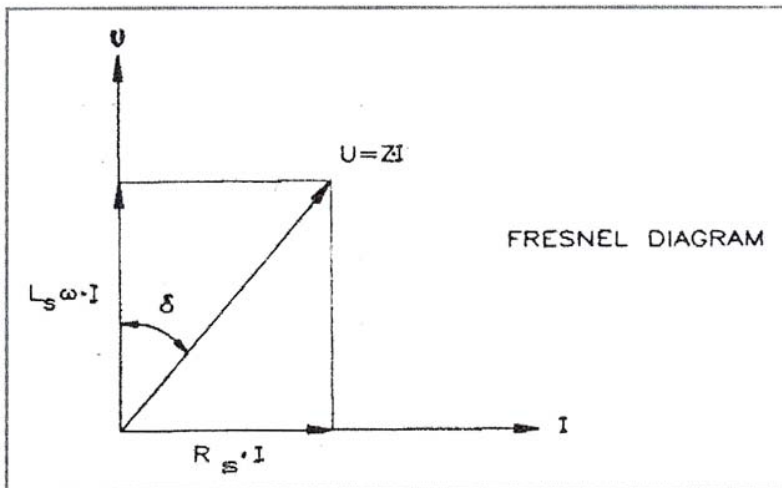


Figure 6.8

The  $\tan\delta/\mu_i$  are the magnetic losses besides those caused by hysteresis. The  $\tan\delta_h$  is changing for a very small intensity of magnetic field and  $\tan\delta_f$  is increasing along with frequency (negligible in very low frequencies). For materials with gap, we have:

$$\tan\delta_{(\text{gap})} = \frac{\tan\delta}{\mu_i} \cdot \mu_e$$

In Fig. 6.9 we give you the variation of magnetic losses along with frequency.

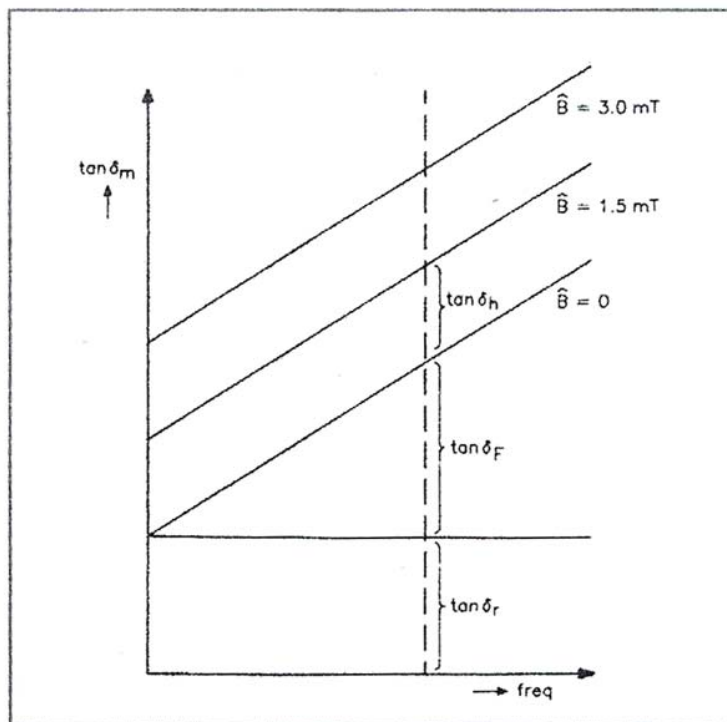


Figure 6.9

7. Hysteresis material constant  $n_B$ : when the magnetic inductance in a magnetic core is increased, the losses caused by hysteresis are also increased and are determined after two measurements, usually on the self-inductance levels 1.5 and 3mT ( $\Delta B=1.5\text{mT}$ ) in 10KHz:

$$n_B = \frac{\Delta R_h}{\omega \cdot L \cdot \mu_e \cdot \Delta B} = \frac{\Delta \tan \delta_n}{\mu_e \cdot \Delta B} (\text{T}^{-1})$$

where  $\Delta R_h$  is the variation of the resistor of losses by hysteresis.

The loss factor by hysteresis is calculated by the equation (proposed by IEC):

$$\tan \delta_h = n_B \cdot \Delta B \cdot \mu_e = \frac{\Delta R_h}{\omega L}$$

8. Core factor  $\sum \frac{l}{S}$  or C1: in the calculations of an uneven soft magnetic core we use, for convenience, the so-called effective dimensions, surface  $S_e$ , length  $l_e$  and volume  $V_e$ , which define a hypothetical ring core. This core has the same magnetic properties with the uneven core. The ideal ring core has  $X_L = \frac{l_e}{\mu \cdot S_e}$  and the uneven core has

$$X_L = \frac{1}{\mu_e} \sum \frac{l}{S}$$

Thus, the self-inductance of a core is:

$$L = \frac{1.257 \cdot 10^{-9} \cdot N^2}{\frac{1}{\mu_e} \sum \frac{l}{S}} (\text{H})$$

where N is the number of rounds and  $\sum \frac{l}{S}$  is measured in  $\text{mm}^{-1}$  or  $\text{cm}^{-1}$ .

9. Inductance factor  $A_L$ : the inductance of a ferrite core is:

$$L = N^2 A_L (\text{nH})$$

The inductance factor is the volume:

$$A_L = \frac{1.257 \cdot \mu_e}{\sum \frac{l}{S}} (\text{nH}/N^2)$$

and represents the inductance in nH per spiral<sup>2</sup>.

10. The temperature coefficient  $\alpha$  is:

$$\alpha = \frac{\mu_{i2} - \mu_{i1}}{\mu_{i1}} \cdot \frac{1}{T_2 - T_1} (\text{ppm}/^\circ\text{C})$$

and the relative temperature coefficient  $\alpha_f$  or else, temperature factor is:

$$\alpha_f = \frac{\alpha}{\mu_i} (\text{ppm}/^\circ\text{C})$$

and for materials with gap, we have:

$$\alpha_e = \alpha_f \cdot \mu_e (\text{ppm}/^\circ\text{C})$$

which is the effective temperature coefficient, where  $\mu_{i1}$  is the initial permeability in  $20^\circ\text{C}$  ( $T_1$ ) and  $\mu_{i2}$  is the respective one in  $T_2$  temperature.

11. When a soft ferrite shows a magnetic, thermal or mechanical disorder, the magnetic permeability suddenly raises and then falls slowly. The disaccommodation coefficient  $d$  is:

$$d = \frac{\mu_{i1} - \mu_{i2}}{\mu_{i1} \log \frac{t_2}{t_1}}$$

and the disaccommodation factor  $D_F$  is:

$$D_F = \frac{d}{\mu_{i1}} = \frac{\mu_{i1} - \mu_{i2}}{\mu_{i1}^2 \cdot \log \frac{t_2}{t_1}}$$

which is usually measured between 1 and 10 min after demagnetization, where  $\mu_{i1}$  is the  $\mu_i$  on time  $t_1$  and  $\mu_{i2}$  is the  $\mu_i$  on time  $t_2$  ( $t_2 > t_1$ ). The change of inductance in time, in a coil, is provided by the equation:

$$\frac{\Delta L}{L} = \frac{L_1 - L_2}{L_1} = \mu_e \cdot D_F \cdot \log \frac{t_2}{t_1} \quad \text{provided } t_2 > t_1$$

12. Relative permittivity  $\epsilon_r$ : in ferrites it is diminishing when frequency increases. It's about  $10^5$  for the MnZn ferrites and 25 for the NiZn in 1MHz.
13. Resistivity  $\rho$ : ferrites are semiconductive with DC special resistor of crystals  $10^{-3}\Omega\text{m}$  for the MnZn and almost  $30\Omega\text{m}$  for the NiZn. The insulating layer between the crystals increases the total special resistance in  $(0.1\sim 10)\Omega\text{m}$  for the MnZn and in  $(10^4\sim 10^6)\Omega\text{m}$  for the NiZn and LiZn. The special resistance decreases when temperature or frequency rises.
14. Power losses  $R_v$ :

$$P_v = KF^m B^n (\text{W})$$

where K is the material factor which depends on the temperature, and:

$$1.3 < m < 1.6$$
$$2 < n < 2.6$$

15. Third harmonic distortion factor: when a semitonal signal is applied in a coil, because of the non-linearity (magnetic glut and hysteresis), harmonics will be produced. The equation:

$$K.F = 20 \log \frac{u_3}{u_1} \text{ (dB)}$$

is called Klirrfactor, where  $u_1$  and  $u_3$  are the voltages of the basic and the third harmonic respectively. A circuit with complex input resistance  $600\Omega$  as basic frequency uses 1KHz or 10KHz, while a circuit with complex resistance  $75\Omega$  uses 100KHz.

16. D.C. premagnetization characteristics: as shown in Fig. 6.10, the volume  $A_L$  changes when the D.C. magnetic field changes. When we design transformers using EE cores or pot core, there is a D.C. component in the magnetic circuit which must be taken into account. In the figure for the pot core P30/19 from the material H5A with  $A_L = 400 \text{ nH/N}^2$ , the limit in which the permeability doesn't diminish because of the D.C. magnetic field is 65A-rounds. That means that a single spiral of the transformer can be used as 65A. Similarly, 5 spirals can be used as 13A.
17.  $\alpha$  factor or winding coefficient c for a given form of a ferrite core is the number of the coil rounds, for self-inductance 1mH. We have:

$$a = \frac{N}{\sqrt{L}}$$

with L in mH. Thus, for other values of self-inductance, we will take  $N = \alpha\sqrt{L}$  (rounds) and L in mH.



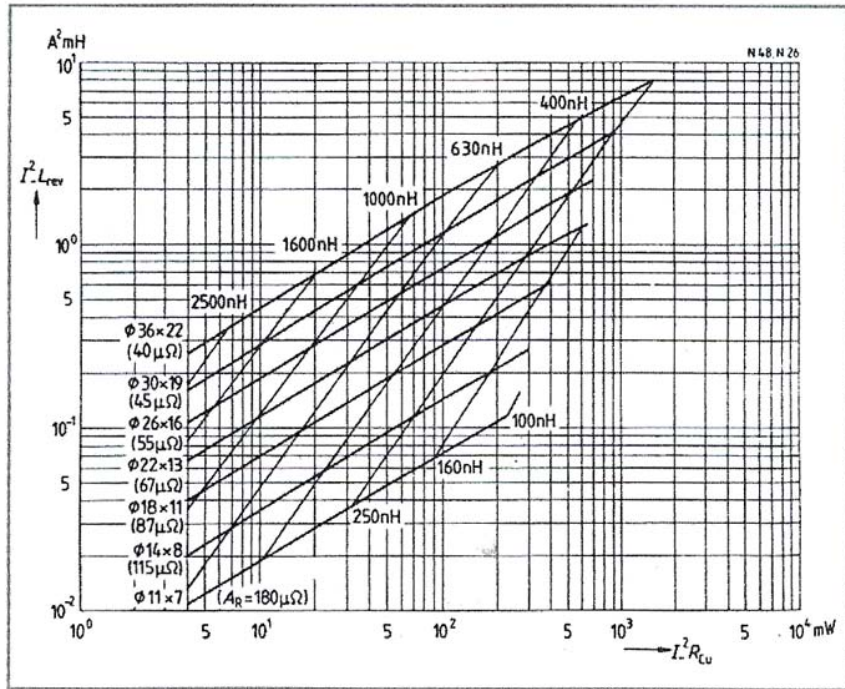


Figure 6.10

18. Magnetostriction  $\lambda$ : it is the phenomenon of elastic distortion which goes with magnetization. The negative magnetostriction –as there is also the positive one, or else Joule- occurs in materials whose length falls away when inductance increases (density of magnetic flow). When an AC current overlaps a DC, in the coil that wraps around the ferrite and the frequency of the AC current coincides with the natural frequency of the ferrite, its mechanical vibrations are maximized. This phenomenon is used in the production of acoustic waves –from acoustic waves to the supersounds-whose frequencies are depending on the dimensions and the vibration mode of the ferrite. We also note the phenomena: a. of linear magnetostriction which is defined by the relative change of the length, and b. of the logarithmic magnetostriction, which is measured in the direction of the magnetization and we have:

$$\lambda = \frac{\Delta l}{l}$$

where  $\lambda$  is the magnetostriction coefficient, a negative number (for negative magnetostriction). Its absolute value increases when the inductance increases and reaches the maximum value (glut)  $\lambda_s$ , which ranges from 0 to  $-21 \cdot 10^{-6}$  for soft ferrites. The ferrites which have very large  $\lambda_s$  and are used because of this attribute, are called magnetostrictive ferrites.

## 6.4 TYPE AND MATERIAL CODES OF THE FERRITE CORES

A. The ferrite cores, when constructed, they take into account many forms, in regards to the use they are made for and according to the quality control system ISO 9000. The forms are encoded with IEC, DIN, EIA, JIS or some other standard. In Table 6.1 we provide you with the form codes of the soft ferrite cores and their suggested uses. You should consider that no company produces all the cores, that's why it's advised to go back to the corresponding manual for any problem.

**Table 6.1**

<b>Core forms</b>	<b>Suggested uses</b>
<ul style="list-style-type: none"> <li>- P</li> <li>- RM</li> <li>- X</li> <li>- Q</li> </ul>	<ul style="list-style-type: none"> <li>- Self-inductance</li> <li>- Filters</li> <li>- Transformers</li> <li>- Chokes</li> </ul>
<ul style="list-style-type: none"> <li>- H</li> <li>- PH</li> <li>- EP</li> </ul>	<ul style="list-style-type: none"> <li>- Wide band transformers</li> <li>- Self-inductance</li> </ul>
<ul style="list-style-type: none"> <li>- E</li> <li>- EC, EE, EF, EI, ER</li> <li>- EFD, ETD, EER, EIR</li> <li>- I</li> <li>- LP</li> <li>- PM, PQ</li> <li>- PCH</li> <li>- U</li> <li>- UI, UU</li> </ul>	<ul style="list-style-type: none"> <li>- Transformers and Chokes of pulse power packs</li> <li>- Transformers inverters</li> <li>- Transformers of telecommunications</li> </ul>
<ul style="list-style-type: none"> <li>- UR</li> <li>- URI</li> </ul>	<ul style="list-style-type: none"> <li>- Return transformers</li> </ul>
<ul style="list-style-type: none"> <li>- EPC</li> </ul>	<ul style="list-style-type: none"> <li>- Transformers of H.F. power packs</li> </ul>
<ul style="list-style-type: none"> <li>- MULTI-HOLE CORES (MHC)</li> <li>- SU, RU</li> <li>- CYLINDRICAL (BB, RH)</li> <li>- FERRITE BEAD CORES (BTL, BHW, BHY, BHZ, BWA, BWB) &amp; CHIP (ABC)</li> <li>- EMI-SUPPRESSION BEADS &amp; BEAD ON WIRE</li> <li>- SMD EMI/RFI (CBD)</li> </ul>	<ul style="list-style-type: none"> <li>- EMI/RFI filters</li> </ul>
<ul style="list-style-type: none"> <li>- DR</li> </ul>	<ul style="list-style-type: none"> <li>- High currents</li> <li>- Filters, coils, oscillators</li> </ul>
<ul style="list-style-type: none"> <li>- RING CORES (RC, RCC, RCL)</li> <li>- CYLINDRICAL (R)</li> </ul>	<ul style="list-style-type: none"> <li>- General applications</li> </ul>
<ul style="list-style-type: none"> <li>- WIDE-BAND CHOKES (WBC)</li> </ul>	<ul style="list-style-type: none"> <li>- Wide band chokes</li> </ul>
<ul style="list-style-type: none"> <li>- RODS</li> <li>- TUBES</li> </ul>	<ul style="list-style-type: none"> <li>- EMI/RFI filters</li> <li>- Resonators</li> </ul>
<ul style="list-style-type: none"> <li>- CIP &amp; MUSHROOM CORE</li> <li>- BOBBIN CORES (BC)</li> </ul>	<ul style="list-style-type: none"> <li>- Filters, coils, oscillators, I.F. resonators</li> </ul>
<ul style="list-style-type: none"> <li>- YOKE RINGS (YR)</li> </ul>	<ul style="list-style-type: none"> <li>- CRT TVs</li> </ul>

- BLOCKS (BLK)	- Microwaves, particle accelerators
- PLATES (PLT)	- Microwaves, EMC
- DOSKS (DSK)	- Microwaves
- RHH, R4H, RID	- BALUN transformers and various transformers and coils
- TUBE RI	- Tuners, car stereo
- CYLINDRICAL WITH PROPELLING PART (RB, RS)	- AM/FM
- AP, AR	- LW/MW, MW/SW aerials
- SMD (EE12, ER11, T2, EE5, ER9.5, ER14.5)	- Wide band transformers - Transformers of adapters DC-DC
- LARGE TOROIDAL, DT - SP	- General applications - Particle accelerators
- TOROIDAL (T)	- Pulse/BALUN transformers - Filters, chokes - Current sensors - EMI/RFI filters
- IMPEDER CORES - IMPEDER CORES (ZR, ZRH, ZRS)	- Welding in high frequencies (100~500)Hz
- ELECTRODES (RH, SP, IR, R)	- Protection against electrolysis - Protection of surfaces - Water cleanup
- PROPELLING PART FOR TRIMMERS THP (STANDARD, PS2, PS4, PS5) - PROPELLING FOR TRIMMERSS TH (STANDARD, S4, S8, S14, S17)	- With the DR core for filters, coils, oscillators, I.F. resonators - For variable cores

We give you now the form codes of the hard ferrites, according to the specifications JIS and EIA. Cylindrical (R, RH), ring (Ri, DH, speakers –level motors and magnetrons), disc (D), plates (W), plates with hole (WH), C and CF type.

Last, we must mention that the codes of the cores represent somehow their shape or they are acronyms of their description, i.e. P (Pot), RM (Rectangular Modular), PM (Pot core Module), X (X-shaped), E (E-shaped), PLT (PLATES), WBC (Wide-Band Chokes) or they are codes that don't describe anything and we must go back to their manuals.

In Fig. 6.11 we show some cores of one or the other standard.

B. The encoding of the materials of the ferrites is different for every standard and manufacturer. For PHILIPS for example, the material 3C85 indicates a ferrite based on MnZn, consisted of 71% Fe<sub>2</sub>O<sub>3</sub>, 20% MnO, 9% ZnO, or the 4A11 which is based on NiZn, consisted of 50% Fe<sub>2</sub>O<sub>3</sub>, 24%NiO and 26% ZnO.

SIEMENS MATSUSHITA uses the codes K1, N26, T35, U17 etc.

TDK and other companies from Asia use the codes 4HM, DA2, H5B2, PC30, V3N, K5 etc.

MURATA uses codes like MH, RT, PB etc.

THOMSON-CSF, LCC and others use codes like A2, A3, B1, B2, F1, F2 etc.

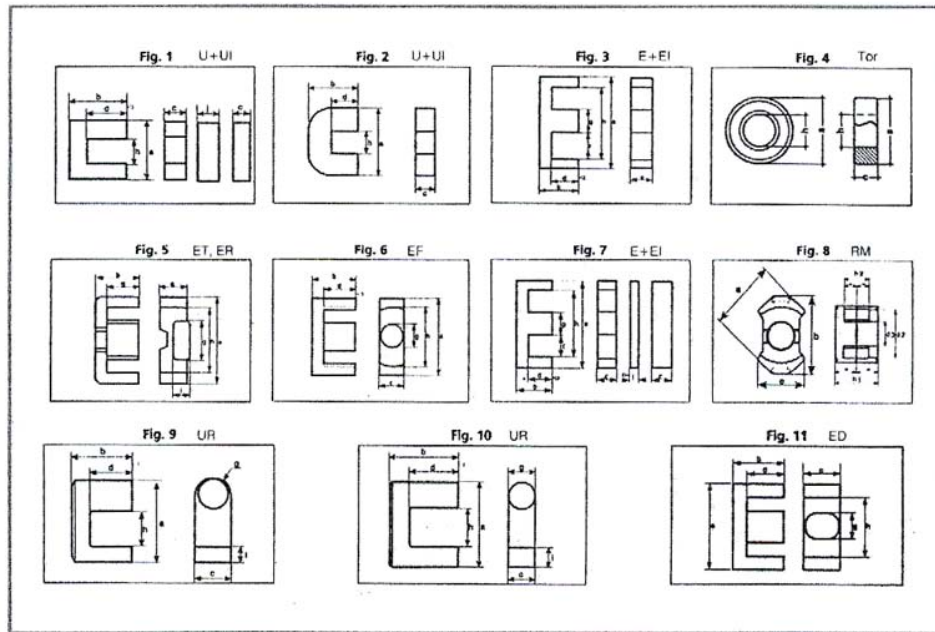


Figure 6.11a

Figure 6.11b

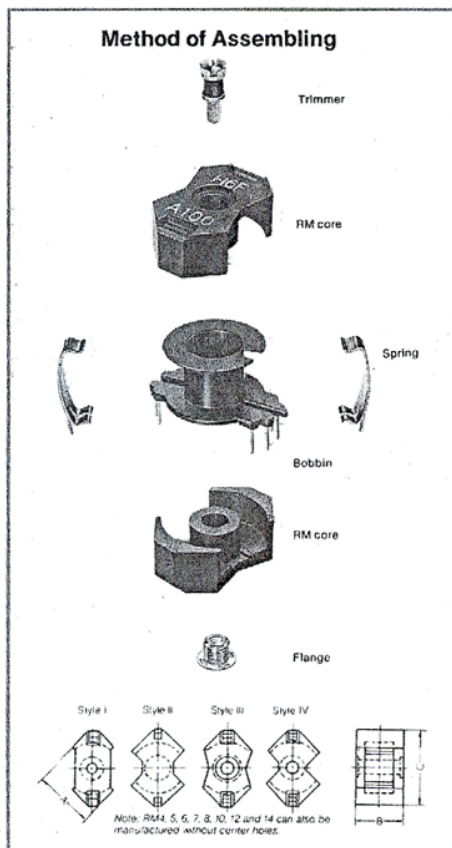
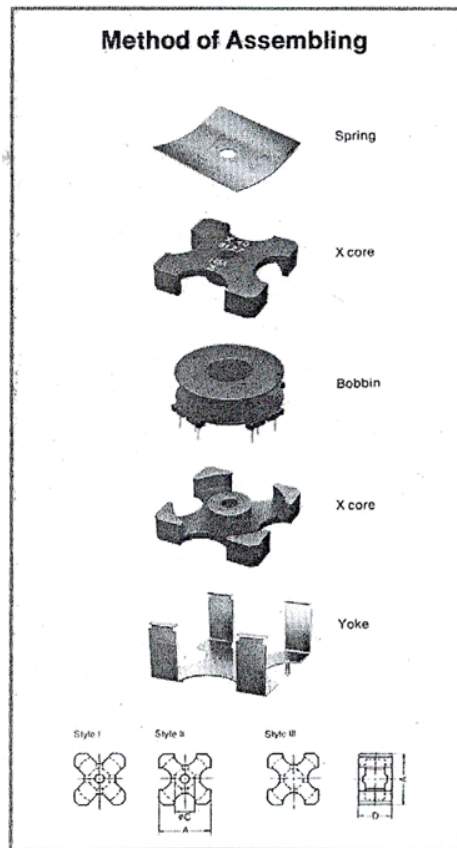


Figure 6.11c



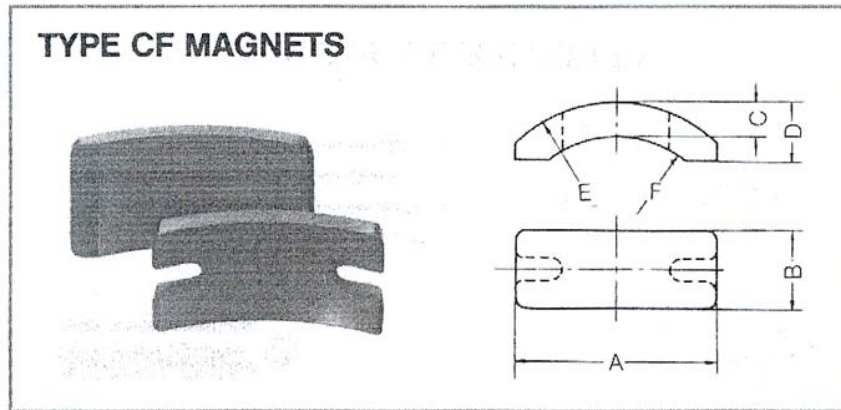


Figure 6.11k

Magnetics Inc. uses letters like A, G, S, V, Wetc, Indiana General uses the codes Q1, Q2, H, TG3, O5, G (different than the G of Magnetics Inc.), Fair-Rite uses 63, 68, 77, 31 etc and finally, Anidon uses FT-63, FT-68, FT-77, FT-31, in relevance with Fair-Rite, where FT means Ferrite Toroides.

We note that the correspondence of materials among the manufacturers is almost non-existent. There certainly are correspondences as in A13=Q3=N28, A16=3C8, 3C5=F=O5P, 4C4=Q1 etc. You should also be aware that from time to time a company removes a certain material, as PHILIPS did with 3C8, 3C5, 4C4 they produced twenty years ago. That's why the only safe and sure solution is a flashback in technical brochure of each company, stuff we already have.

In Table 6.2 we show you some sample elements of materials of different companies, in order to get familiar with them.

Table 6.2

s/n	Ferrite material	$\mu_r$ in 25°C	$\approx B_{sat}$ (mT) in 25°C	$\geq T_c$ (°C) (curie)	$\approx \rho(\Omega m)$ in 25°C	Ferrite type	Main application	Suggested core form
<b>PHILIPS (<math>\varnothing 25 \times 15 \times 10</math>)mm</b>								
1	1P04	4	-	130	-	IRON POWDER	Resonators	RODS, PINS
2	2P40	40	950	140	-	IRON POWDER	EMI/RFI Filters	U, RINGS
3	2A2	350	250	135	$10^6$	MgZn	Divergence coils	YOKES
4	3H1	2300	400	130	1	MnZn	Filters, transformers	P, X, RM, EP, RINGS
5	4C6	100	380	350	$10^5$	NiZn	Filters, transformers	P, X, RM, EP, RINGS
6	5G1	-	145	240	$10^4$	GARNET	Microwaves	PLATES, BLOCKS, DISCS
7	6B1	250	350	250	$10^5$	LiZn	EMI/RFI resonators	RINGS, RODS, TUBES

8	8E1	3200	400	180	5	MnZn	Eraser heads	-
9	8C	1200	300	125	10 <sup>5</sup>	NiZn	Particle accelerators	RING, BLOCKS
<b>SIEMENS MATSUSHITA (Ø10Ø6x4)mm</b>								
1	K1	80±20%	360	400	10 <sup>5</sup>	NiZn	Filters, coils	P, RM, TUBES, TOROIDES
2	M33	750±20%	450	200	5	MnZn	Filters, coils	P, RM, TUBES, TOROIDES
3	N22	1900±25%	390	145	1	MnZn	Filters, coils	CORE HALVES, BEADS
4	T35	6000±20%	380	130	0.2	MnZn	Filters, coils, transformers	P, RM, EP, TOROIDES
5	U17	10±20%	-	550	10 <sup>5</sup>	NiZn	EMI/RFI filters	R, DOUBLE, APPERTURE
<b>MURATA (Ø30Ø20x6)mm 3 TURNS</b>								
1	MH	5000	360	130	0.02	MnZn	EMI/RFI filters	P, U, EI, EE, ER, RODS
2	RL	900	240	80	10 <sup>5</sup>	NiZn	EMI/RFI filters	BEADS, RIGNS
3	PB	150	220	200	10 <sup>4</sup>	NiZn	EMI/RFI filters	DRUMS, MULTI-HOLES
<b>THOMSON-CSF/LCC (Ø21Ø14x10)mm or (Ø21Ø10x10)mm</b>								
1	A2	10000±30%	330	120	0.3	MnZn	EMI/RFI filters	TOROIDES
2	B1	2500	450	200	1	MnZn	Transformers, power coils	E, U, LARGE TOROIDES
3	C1	650	420	220	10	MnZn	EMI/RFI resonators	RODS, TUBES
4	F1	2300±25%	450	230	6	MnZn	Power resonators	E
5	H1	700±20%	300	140	10 <sup>3</sup>	NiZn	Transformers, coils	TOROIDES
6	K3	80±20%	350	400	10 <sup>5</sup>	NiZn	Transformers, coils, filters	VARIOUS
7	S1	2200±20%	400	160	200	MnZn	Transformers, coils, filters	R, PM, POT, FP
8	T4	6000±25%	350	130	50	MnZn	Transformers, coils, filters	R, PM, POT, FP
<b>TDK</b>								
1	DB1	200	310	180	10 <sup>6</sup>	NiZn	Filters, coils	DR
2	DA2	1900±25%	500	200	0.3	MnZn	Divergence coils	YOKES
3	F3T	18	310	300	10 <sup>7</sup>	NiZn	AM/FM	RB, RS
4	FA1	1800	440	200	30	MnZn	Filters, coils	DR

5	H5B	5000±40%	420	130	1	MnZn	Various	RM, Q, X, POT, TOR
6	H5B2	7500±25%	420	130	0.1	MnZn	Transformers, BALUN, CHOKES	TOROIDES
7	HF30	45	320	300	10 <sup>5</sup>	NiZn	EMI/RFI filters	FERRITE BEADS
8	K5	290±20%	330	280	2x10 <sup>5</sup>	NiZn	Transformers, coils, CHOKES	Q, POT, TOROIDES
9	L4	400	330	150	10 <sup>7</sup>	NiZn	Filters, coils	DR, R
10	L4N	300	260	150	10 <sup>7</sup>	NiZn	Filters, coils	DR
11	M5E	17	300	300	10 <sup>7</sup>	NiZn	RF, OSC, IFT, coils	TH, TOROIDES, R
12	M5M	12	240	300	10 <sup>7</sup>	NiZn	RF, OSC, IFT, coils	TH, POT
13	PE22	1800	200	200	3	MnZn	Transformers, power coils	URI, LARGE TOROIDES
14	Q1C	250	125	125	10 <sup>7</sup>	NiZn	RF, OSC, IFT, coils	THP, TH, R, TOROIDES
15	V1F	17	300	300	10 <sup>7</sup>	NiZn	RF, OSC, IFT, coils	TH

From Table 6.2 we notice that each company gives the attributes of its materials for different dimensions for the ferrite ring. Additionally, depending on the material, they provide information for other attributes, like the loss coefficient ( $\tan\delta/\mu_i$ ) ppm, the effective suppression intensity ( $H_{CMS}$ ) A/m, the material density ( $d$ ) gr/cm<sup>3</sup>, the magnetostriction constant ( $\lambda_s$ ), the disaccommodation factor ( $D_f$ ), the temperature coefficient of relative permeability ( $\alpha_{\mu r}$ ) ppm/°C etc.

Last, some companies provide information suggesting materials for special purposes so as to achieve the best result. For example, PHILIPS proposes:

- for filtering: 4C6, 3D3, 3H1-3H3,
- for suppression, decoupling, screening: 3E25, 3C11, 3C85, 3F3, 4A11, 4A15, 4C65, 3S1, 3S2,
- for leveling, power storage: 3C85, 3C80, 3F3, 2P...,
- for pulse transformers or general applications: 3B8, 3H1, 3C11, 3E1, 3E4, 3E25, 3E5, 3E6,
- power transformers: 3C80, 3C10, 3C85, 3F3, 3F4, 4F1, and
- resonators: 3D3, 6B1, 4C65, 4D1, 4E1, 1P...

IV. TDK uses the color code of the materials: H5A=white and red, H5B=white and yellow, H5B2=yellow and yellow, H5C2=orange and orange, H6A=white and orange, H6A3=green and green, H6B=white and blue, H7A=white and green, K5=white and light brown, K6A=cyan and cyan.

## 6.7 Calculation of self-inductance with ferrite core

For the calculation of self-inductance with some ferrite core, manufacturers propose various solutions, some of which we examine here:

1. The rod and the tube ferrites are generally used for increasing the self-inductance of the coil. Their magnetic circuit is very open, so the dimensions of the ferrite influence the self-inductance of the coil through the initial permeability ( $\mu_i$ ), unless the ferrites are very thin. We can see that more clearly in Fig. 6.14 which is a suggestion of PHILIPS. We also have the following:

$$L = \mu_0 \cdot \mu_{\text{rod}} \frac{N^2 \cdot S}{\ell} \text{ (H)}$$

Suppose we want to make a ferrite coil in order to use it as AM aerial in medium waves. Let's say that the self-inductance is  $L = 370\mu\text{H}$  (see also p.203m, volume A). From the manual, we choose rod ferrite with length  $\ell=150\text{mm}$ , diameter  $d=8\text{mm}$  and material 4B1 with  $\mu_i=250$ . We have  $\ell/d \approx 19$  and  $\mu_{\text{rod}} \approx 105$ , as shown in fig. 6.13. Since

$$S = \pi \frac{d^2}{4} = 50,265\text{mm}^2, \text{ if we apply the equation 6.21:}$$

$$N = \sqrt{\frac{\ell \cdot L}{\mu_0 \cdot \mu_{\text{rod}} \cdot S}}$$

then  $N \approx 92$  rounds. For a 4D2 ferrite, with  $\mu_i=60$  and  $\mu_{\text{rod}} \approx 45$ , for the same self-inductance, we have  $N \approx 140$  rounds.



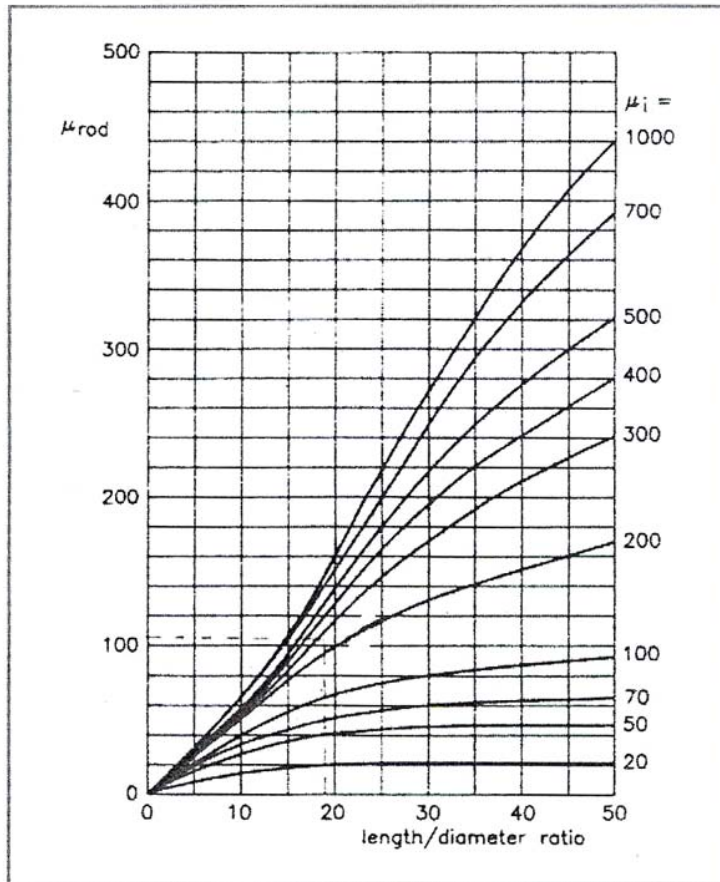


Figure 6.14

7. For the calculation of power storing chokes, i.e. in a step-down mode pulse power pack, SIEMENS-MATSUSHITA suggests:

- a. Suppose  $I=0.1!$ ,  $L_{rev}>10\text{mH}$  and  $R_{cu}<1\Omega$ , where  $L_{rev}$  is the self-inductance mentioned in reversive permeability  $\mu_{rev}$ .  
In Fig. 6.20, for pot cores of materials N26 and N48 and for  $I^2L_{rev}=0.1^2 \cdot 10A^2 \cdot \text{mH}=0.1A^2 \cdot \text{mH}$  and  $I^2L_{cu}=0.1^2 \cdot 1A^2 \cdot \Omega=0.01W=10\text{mW}$ , the requirements are met. Thus, the core P22x13 with  $A_L=1000\text{nH}$ ,  $R_{cu}\approx 0.86\Omega$ ,  $L_{rev}\approx 10.6\text{mH}$  and  $N = \sqrt{R_{cu}/A_R} = \sqrt{0.86\Omega/67\mu\Omega} \approx 114$  rounds of a part is the most suitable for our application.
- b. Suppose  $(I^2L)_{max} = 8A^2\text{mH}$  and  $\Delta T\approx 40\text{K}$  the overheating owed to copper losses. In the nomogram of Fig. 6.21 for cores EC and E of the material N27, we notice that for the value  $8A^2\text{mH}$ , the core EC41 with  $\mu_e\approx 38$  causes losses of almost 3W and this is what is required.  
The volume  $I^2L$  represents the ability of magnetic polarization.

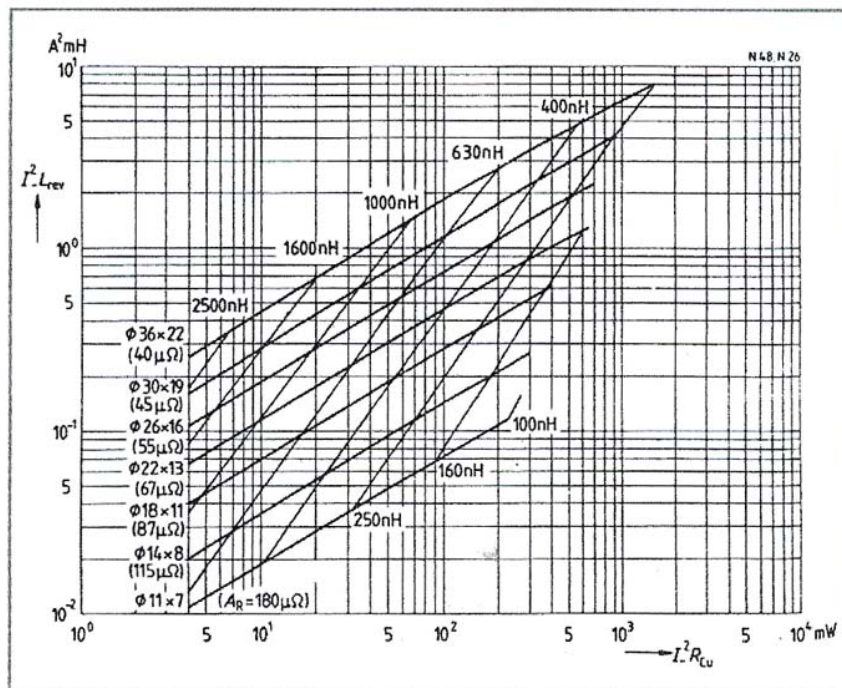


Figure 6.20

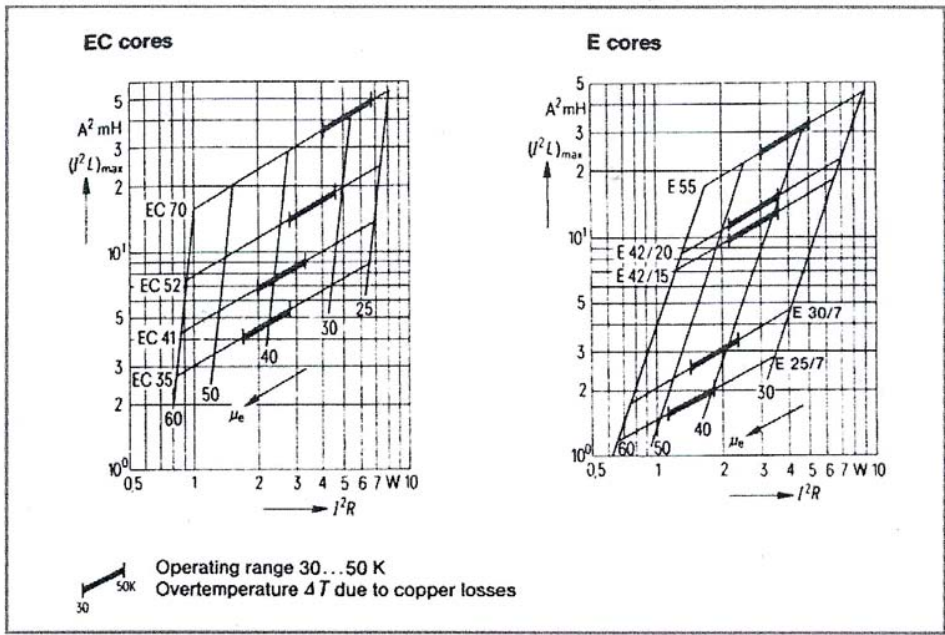


Figure 6.21